



Marco Compound # V1031

75 Durometer, White, Specialty Compound Viton® ETP

Technical Datasheet

Common Names:

Viton® ETP, Viton Extreme

General Description:

FKM compounds are widely used in chemical, automotive, aerospace and industrial applications. These compounds offer excellent chemical and temperature resistance. V1031 is Marco's specialty grade compound. There are many additional specialty compounds based on A, B, F, GLT, GFLT and LTFE polymer types. Please contact engineering@marcorubber.com for assistance in selecting a specialized compound when increased resistance to temperature, chemicals, or physical properties is required.

Features:

- High temperature resistance.
- Added resistance to low molecular weight carbonyls, amines, steam, hot water and caustic bases.
- Excellent resistance to acids, fuels, mineral oils, greases, aliphatic, aromatic and chlorinated hydrocarbons, non-flammable hydraulic fluids (HFD) and many organic solvents and chemicals.
- Excellent resistance to aging and ozone.
- Low gas permeability, low compression set.

Limitations:

- Polar solvents, and glycol-based brake fluids.

Cure System:

- Peroxide

Service Temperature:

-4 to 400° F

(Additional compounds may be available with expanded temperature ranges).

Typical Physical Properties

PROPERTIES	VALUE
Color	White
Material Type	FKM, Viton ETP
Hardness, Shore A	71
Tensile Strength, psi	2,250
Elongation, %	180
Modulus 100%, psi	944

This information is to the best of our knowledge accurate and reliable. However, Marco Rubber makes no warranty, expressed or implied, that parts manufactured from this material will perform satisfactorily in the customer's application. It's the customer's responsibility to evaluate parts prior to use.

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AIR AGING - ASTM D573 (70 hrs. @ 250°C)	Value
Hardness Change, Shore A, ASTM D2240	+6
Tensile Strength Change, %, ASTM D412	+18
Ultimate Elongation Change, %, ASTM D412	+9

COMPRESSION SET - ASTM D375 Method B	Value
Permanent Set, 22 hours at 200° C	20

Properties tested with AS568-214 size o-rings.

Viton® ETP is a Registered Trade name of DuPont.

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