



## Marco Compound # S1122

### 80 Durometer, Clear, Platinum cured USP Class VI Silicone

### Technical Datasheet

#### Common Names:

Silicone, VQM

#### General Description:

Silicones are excellent seal materials for extreme temperature in static applications. Silicones can be synthesized with a wide variety of properties and compositions. Please contact [engineering@marcorubber.com](mailto:engineering@marcorubber.com) for assistance in selecting a specialized compound when increased resistance to temperature, lubricants, or physical properties is required.

#### Features:

- Excellent heat and compression resistance
- Excellent resistance to oxygen, ozone and sunlight
- Good chemical resistance. Resistance to fungal and biological attack
- Manufactured and packaged in a clean room

#### Limitations:

- Poor abrasion resistance, not recommended for dynamic application
- Concentrated solvents, oils, concentrated acids, diluted sodium hydroxide.
- High gas permeability

#### Service Temperature:

-65 to 400° F

#### Specification:

USA Pharmacopeia (USP), Class V and VI  
 European Pharmacopeia (EP) (Ph. Eur.)  
 EP – Volatile Matter  
 EP – Substances soluble in Hexane  
 FDA 21 CFR177.2600



#### TYPICAL PHYSICAL PROPERTIES

ORIGINAL PROPERTIES	Units	Typical Test Results
Material Hardness	Shore A	82
Color		Clear
Tensile Strength	psi	1,066
Ultimate Elongation	%	500
Specific Gravity		1.20
Tear Resistance, Die B	ppi	127

This information is to the best of our knowledge accurate and reliable. However, Marco Rubber makes no warranty, expressed or implied, that parts manufactured from this material will perform satisfactorily in the customer's application. It's the customer's responsibility to evaluate parts prior to use.