



Marco Compound # S1035
50 Durometer, Clear, FDA & USP Class V & VI Compliant
Technical Datasheet

Common Names:

Silicone, VQM

General Description:

Silicones are excellent seal materials for extreme temperature in static applications. Silicones can be synthesized with a wide variety of properties and compositions. Please contact engineering@marcorubber.com for assistance in selecting a specialized compound when increased resistance to temperature, lubricants, or physical properties is required.

Features:

- FDA & USP Class V & VI compliant
- ADI free and REACH compliant
- Excellent heat and compression resistance, excellent resistance to oxygen, ozone and sunlight
- Good chemical resistance, resistance to fungal and biological attack, good electrical insulation

Limitations:

- Not recommended for dynamic application
- Concentrated solvents, oils, concentrated acids, diluted sodium hydroxide.
- Poor abrasion resistance
- Low strength
- High gas permeability

Service Temperature:

-65 to 400° F (-54 to 205° C)

TYPICAL PHYSICAL PROPERTIES

ORIGINAL PROPERTIES	Typical Test Results
Hardness, Shore A	50
Color	Clear
Tensile Strength, psi	1,270
Ultimate Elongation, %	850
Specific Gravity	1.12
Tear Resistance, Die B, psi	216
30-Day implant, Per USP Class VI	Passed
Skin Sensitization	Passed
Cytotoxicity	Passed

This information is to the best of our knowledge accurate and reliable. However, Marco Rubber makes no warranty, expressed or implied, that parts manufactured from this material will perform satisfactorily in the customer's application. It's the customer's responsibility to evaluate parts prior to use.