



Marco Compound # S1023

50 Durometer, Clear, FDA Compliant Silicone

Technical Datasheet

Common Names:

Silicone, VQM

General Description:

Silicones are excellent seal materials for extreme temperature in static applications. Silicones can be synthesized with a wide variety of properties and compositions. Please contact engineering@marcorubber.com for assistance in selecting a specialized compound when increased resistance to temperature, lubricants, or physical properties is required.

Features:

- FDA compliant
- Excellent heat and compression resistance
- Excellent resistance to oxygen, ozone and sunlight
- Good chemical resistance
- Resistance to fungal and biological attack
- Flexible
- Good electrical insulation

Limitations:

- Not recommended for dynamic application
- Concentrated solvents, oils, concentrated acids, diluted sodium hydroxide.
- Poor abrasion resistance
- Low strength
- High gas permeability

Service Temperature:

-65 to 437° F (-54 to 225° C)

Specifications

ASTM D2000 M5GE 506 A19 B37 EO16 EO36

EXCEEDS THE FOLLOWING PHYSICAL PROPERTY REQUIREMENTS

ORIGINAL PROPERTIES	ASTM D2000 Requirements	Typical Test Results
Hardness, Shore A	50 +/- 5	51
Color	Clear	Clear
Tensile Strength, psi	864 Min.	895
Ultimate Elongation, %	250 Min.	340
Specific Gravity		1.164

This information is to the best of our knowledge accurate and reliable. However, Marco Rubber makes no warranty, expressed or implied, that parts manufactured from this material will perform satisfactorily in the customer's application. It's the customer's responsibility to evaluate parts prior to use.

HEAT RESISTANCE – (70 hrs. @ 225°C)	ASTM D2000 Requirements	Typical Test Results
Hardness Change, points, Shore A	+10 Max.	+3
Tensile Strength Change, %, max.	-25	-13
Ultimate Elongation Change, %, max.	-30	-8

COMPRESSION SET – ASTM D 325 Method B (22 hrs. @ 175°C)	ASTM D2000 Requirements	Typical Test Results
Permanent Set, %, max.	25	+9

FLUID RESISTANCE –ASTM #1 Oil – ASTM D 471 (70 hrs. @ 150°C)	ASTM D2000 Requirements	Typical Test Results
Hardness Change, points, Shore A	0 to -15	-4
Tensile Strength Change, %, max.	-20	-12
Ultimate Elongation Change, %, max.	-20	-7
Volume Change, %	0 to+10	+4

FLUID RESISTANCE –ASTM #3 Oil – ASTM D 471 (70 hrs. @ 150°C)	ASTM D2000 Requirements	Typical Test Results
Hardness Change, points, Shore A	-30	-14
Volume Change, %	+60	+23

This information is to the best of our knowledge accurate and reliable. However, Marco Rubber makes no warranty, expressed or implied, that parts manufactured from this material will perform satisfactorily in the customer's application. It's the customer's responsibility to evaluate parts prior to use.