



Marco Compound # R1011

70 Durometer, Red, HNBR Nitrile

Technical Datasheet

Common Names:

HNBR (Hydrogenated acrylonitrile butadiene rubber), Hydrogenated Nitrile.

General Description:

Hydrogenated Nitrile was specifically developed for increased temperature resistance and better compatibility with new automotive fuels. Hydrogenated Nitrile also offers higher strength and minimal degradation at high temperatures. Specific physical and chemical resistances vary by compound formulation. Please contact engineering@marcorubber.com for assistance in selecting a specialized compound when increased resistance to temperature, lubricants, or physical properties is required.

Features:

- Compatible with Freon R-134a and compressor lubricant oil.
- Extended temperature capabilities.
- Enhanced chemical compatibility with new automotive fuels.
- Good/Excellent resistance to compression set and tear/abrasion.
- Good/Excellent resistance to many petroleum oils/greases, H₂S, hydraulic fluids, alcohol, ambient water, silicone greases, Di-ester base lubricants, CO₂ and ethylene-glycol based fluids.

Limitations:

- Ozone, direct sunlight, UV, weathering, aromatic fuels, glycol-based brake fluids, polar solvents, non-flammable hydraulic fluids (HFD), aromatic/chlorinated hydrocarbons, ketones, esters, and aldehydes.

Cure System:

Peroxide

Service Temperature:

-40° to 325°F (-40° to 163° C)

Specification:

ASTM D2000 M3DH710 A26 B16 EO16 EO36 F16

PHYSICAL PROPERTY STANDARDS

ORIGINAL PROPERTIES	ASTM D2000 Requirements	Typical Test Results
Hardness, Shore A	70 +/- 5	69
Color	Red	Red
Tensile Strength, psi	1,440 min.	2,565
Ultimate Elongation, %	200 min.	332

Information within is believed to be accurate and reliable. However, Marco Rubber makes no warranty, expressed or implied, that parts supplied in this material will perform satisfactorily in specific applications. It's the customer's responsibility to evaluate prior to use.

HEAT RESISTANCE – A26, ASTM D 573 (70 hrs. @ 150°C)	ASTM D2000 Requirements	Typical Test Results
Hardness Change, points	+ 10	+5
Tensile Strength Change, %	- 25	-3
Ultimate Elongation Change, %	-30	-10

COMPRESSION SET – B16, ASTM D 325 Method B (22 hrs. @ 150°C)	ASTM D2000 Requirements	Typical Test Results
Permanent Set %	30 max.	29

FLUID RESISTANCE –ASTM #1 Oil – EO16, ASTM D 471 (70 hrs. @ 100°C)	ASTM D2000 Requirements	Typical Test Results
Hardness Change, points	-5 to +10	+2
Tensile Strength Change, %	-20 max.	+7
Ultimate Elongation Change, %	-30 max.	-18
Volume Change, %	+/- 5	-5

FLUID RESISTENCE – ASTM #1 Oil, -EO36, ASTM D 471 (70 hrs. @ 100°C)	ASTM D2000 Requirements	Typical Test Results
Hardness Change, points	-15 max.	-7
Tensile Strength Change, %	-30 max.	-12
Ultimate Elongation Change, %	-30 max.	+92
Volume Change, %	+25 max.	+12

Information within is believed to be accurate and reliable. However, Marco Rubber makes no warranty, expressed or implied, that parts supplied in this material will perform satisfactorily in specific applications. It's the customer's responsibility to evaluate prior to use.