

Compound Data Sheet O-Ring Division United States

MATERIAL REPORT

Date:6/8/2010

TITLE: Evaluation of Parker silicone compound SM355-75 to the qualification requirements of AMS 7267.

- **PURPOSE:** To qualify this material to this specification.
- **CONCLUSION:** Parker compound SM355-75 meets the qualification requirements of AMS 7267.

Temperature Range: -60 to 450°F

Recommended For: Hot air, dilute acids, bases, weather and ozone, cold and hot water, alcohols, glycols.

Not Recommended For: Oils and greases made from petroleum or synthetic hydrocarbon base stock, aromatic hydrocarbon fuels and solvents, aliphatic solvents, chlorinated hydrocarbon solvents, dynamic applications.

Parker O-Ring Division 2360 Palumbo Drive Lexington, Kentucky 40509 (859) 269-2351

REPORT DATA

Date: 6/8/2010 Batch No.: 0031003092 Compound: SM355-75

| <u>Original Physical Properties</u> Hardness, Shore A Tensile Strength, psi min Elongation at Break, % min Specific Gravity Corrosion | ASTM Test <u>Method</u> D2240 D1414 D1414 D297 D1414 | Pass / Fail Limit 75 +/- 5 650 125 Report Nil | Results (AS568-214) 75 791 189 1.34 Nil |
|---|--|---|--|
| Dry Heat Resistance <u>70 Hrs. @ 250° C</u> Hardness Change, pts. Tensile Strength Change, % max Elongation Change, % max | D573 D573 D573 | -5 to +10 -30 -45 | +4 -30 -35 |
| Compression Set <u>22 Hrs. @ 225° C</u> % of Original Deflection, max 1.68 to 2.79 mm, inclusive Over 2.79 mm | D395 Method B | 70 60 | 32 |
| Fluid Immersion, IRM901 Oil <u>70 Hrs. @ 175° C</u> Hardness Change, pts. Tensile Strength Change, % max Elongation Change, % max Volume Change, % | D471 D471 D471 D471 | -10 to +5 -30 -30 0 to +15 | -4 -20 -21 +8 |
| Low Temperature Resistance TR-10 point, °C, max | D1329 | -42 | -43 |
| Compression Deflection at 20% Deflection At 20 to 30° C, psi min | D575 | Pass / Fail Limit 200 | Results (platen) 331 |
| At 250° C, psi min Polymer Reversion (ARDL) Original Hardness, Shore A Hardness Change, Shore A max | D575 AMS 7267 4.5.2 | 150 75 +/- 5 -10 | 237 77 -1 |

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