



Compound Data Sheet
O-Ring Division United States

MATERIAL REPORT

REPORT NUMBER: KK1827

DATE: 09/29/86

TITLE: Evaluation of Parker Compound N1069-70 for FDA Compliance.

PURPOSE: General data.

CONCLUSION: Parker compound N1069-70 meets all FDA qualifications.

Recommended Temperature Range: -30 to 180F

Recommended for: petroleum oils, water (up to 212F),
Salt & Alkali solutions, weak acids

Not Recommended for: aromatic fuels, strong acids,
glycols, ozone, polar solvents

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<u>ORIGINAL PHYSICAL PROPERTIES</u>	<u>COMPOUND N1069-70</u>
	<u>2-214 O-RINGS</u>
Hardness, Shore A, pts.	70
Tensile Strength, psi.	1287
Elongation, %	458
Modulus 100%	297
Specific Gravity	1.26
<u>HEAT AGE, 70 HRS. @ 257°F</u>	
Hardness Change, pts.	+8
Tensile Change, %	+13
Elongation Change, %	-55
<u>FLUID IMMERSION, ASTM #1</u>	
<u>70 HRS. @ 302°F</u>	
Hardness Change, pts.	+4
Tensile Change, %	+5.1
Elongation Change, %	-46
Volume Change, %	- 1.9
<u>FLUID IMMERSION, ASTM #3</u>	
<u>70 HRS. @ 302°F</u>	
Hardness Change, pts.	-2
Tensile Change, %	-36
Elongation Change, %	-51
Volume Change, %	+16
<u>FLUID IMMERSION, DISTILLED WATER</u>	
<u>22 HRS. @ 158°F</u>	
Hardness Change, pts.	-2
Weight Change, %	-20
Volume Change, %	+20
<u>FLUID IMMERSION, BUTTER OIL</u>	
<u>22 HRS. @ 158°F</u>	
Hardness Change, pts.	-2
Weight Change, %	-1.4
Volume Change, %	+1.4
<u>TR-10°F</u>	-21
<u>HEXANE EXTRACTION</u>	Pass
<u>COMPRESSION SET,</u>	
<u>70 HRS. @ 212°F</u>	
% of Original Deflection	38