



Compound Data Sheet
O-Ring Division United States

MATERIAL REPORT

REPORT NUMBER: KK2048

DATE: 2/19/90

TITLE: Evaluation of Parker Compound N0525-60 to SAE J200 (ASTM D2000) M2CH614 A25 B34 E015 E035.

PURPOSE: To provide conformance documentation.

CONCLUSION: Parker Compound N0525-60 meets or exceeds the requirements of the subject specification.

Recommended Temperature Range: -25 to 250F

Recommended for: petroleum oils, water (up to 212F),
Salt & Alkali solutions, weak acids

Not Recommended for: aromatic fuels, strong acids,
glycols, ozone, polar solvents

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<u>ORIGINAL PHYSICALS</u>	<u>SAE J200 (ASTM D2000)</u> <u>M2CH614 A25 B34 E015 E035</u>	<u>N0525-60</u> <u>TEST SLABS</u>
Hardness, Shore A, pts.	60 ± 5	63
Tensile Strength, psi.	2031	2414
Elongation, %	350	510
A25 HEAT AGE		
<u>70 HRS. @ 257°F</u>		
Hardness, Change, pts.	0 to + 15	+6
Tensile Change, %	-25	+11.6
Elongation Change, %	-50	-23.3
B34 COMP. SET		
<u>22 HRS. @ 212°F</u>		
max. %	25	7.5
E015 FLUID IMMERSION		
ASTM #1		
<u>70 HRS. 257°F</u>		
Hardness Change, pts	0 to +10	+1
Tensile Change, %	-20	+2.5
Elongation Change, %	-35	-16.1
Volume Change, %	-15 to +5	-1.8
E035 FLUID IMMERSION		
ASTM #3		
<u>70 HRS @ 257°F</u>		
Hardness Change, pts.	+10	-8
Tensile Change, %	-15	-1.2
Elongation Change, %	-30	-13.3
Volume Change, %	0 to +25	+9.8
DEXTRON II TRANSMISSION		
FLUID IMMERSION		
<u>500 HRS. @ 248°F</u>		
Hardness Change, pts.	+5	+5
Tensile Change, %	-55	-23.1
Elongation Change, %	-65	-48.0
Volume Change, %	-2 to +5	-0.4