

Compound Data Sheet Parker O-Ring Division United States

MATERIAL REPORT

DATE: May 2000

TITLE: Evaluation of NSF 61 approved compound E1583-70 to ASTM

D2000 line callout M3CA714 B35 B44 EA14 F19 G11 G21 Z1.

PURPOSE: To verify that Parker Compound E1583-70 meets or exceeds

all phases of the above specification.

CONCLUSION: Parker Compound E1583-70 meets or exceeds all phases of

the above specification.

Recommended temperature limits: -70°F to 250 °F

Recommended For

Potable water

Hot water and steam Glycol based brake fluid

Many organic and inorganic acids

Cleaning agents, soda and potassium alkalis Phosphate –ester based hydraulic fluids

Silicone oil and grease

Polar solvents

Ozone, Aging and weather resistance

Not Recommended For

Mineral oil products



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REPORT DATA

	Compound E1583-70	Spec.
<u>Originals</u>		
Hardness, Durometer	69	70 +/- 5
Tensile Strength, Mpa	16.6	14 min
Modulus @ 100% Elongation, Mpa	2.2	2.0 min
Elongation, %	326	200 min
Specific Gravity	1.08 Yes	1.08 +/- 0.02 Yes
NSF 61 Approved (Z1)	res	res
Heat Aged 70 hrs @ 125 C		
Change in Hardness, pts	+2	+/-15
Change in Tensile Strength, %	-24	+/-30 max
Change in Elongation, %	-18	-50 max
Compression Set 22 hrs @ 125 C		
Compression Set, % (Plied Slabs)	16	70 max
Compression Set 70 hrs @ 100 C		
Compression Set, % (Plied Slabs)	19	50 max
Aging in Distilled Water 70 hrs @ 100C		
Change in Hardness, pts	-2	-5 to +5
Change in Tensile Strength, %	-8	-25 max
Change in Elongation, %	+1	-25 max
Change in Volume, %	+4.24	+/- 5
Tear Strength		
Die 'B' (kN/m)	45	26 min
Die 'C' (kN/m)	38	26 min
Low Temperature Brittleness		
Non-Brittle after 3 min @ -55 C	Pass	Pass
TR-10 (C)	-35.6	-33 or lower