



## Marco Compound # E1062

### 70 Durometer, Blue, Peroxide Cured EPDM

### Technical Datasheet

#### Common Names:

Ethylene-Propylene (EP, EPDM)

#### General Description:

EPDM rubber (ethylene propylene diene monomer rubber) is an elastomer which is characterized by wide range of applications and good chemical resistance.

#### Features:

- Good heat and compression resistance.
- Resistant to ketones, hot and cold water, steam, alkalis, polar solvents, ozone, sunlight, alcohols, glycol engine coolant and Skydrol (phosphate ester hydraulic fluid).

#### Limitations:

- Not recommended for oils, gasoline, kerosene, aromatic and aliphatic hydrocarbon, halogenated solvents, concentrated acids, non-polar solvents, petroleum oils and aromatic fuels.

#### Cure System:

- Peroxide

#### Service Temperature:

-65 to 300° F (-54 to 150° C)

#### Specification:

ASTM D2000 M2BA 710 A14 B13 F19 Z1 (Z1 =Peroxide)

### PHYSICAL PROPERTY STANDARDS

ORIGINAL PROPERTIES	D2000 Specification Requirements	Typical Test Results
Hardness, Shore A	70 +/- 5	79
Color	Blue	Blue
Tensile Strength, MPa ( psi)	10 (1,440)	10.5 (1,512)
Ultimate Elongation , %, min.	250	287
Specific Gravity	Report	1.29

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HEAT RESISTANCE – A14, ASTM D 865 (70 hrs. @ 100°C)	D2000 Specification Requirements	Typical Test Results
Hardness Change, points, max.	+/-15	+3
Tensile Strength Change, %, max.	+/-30	+8
Ultimate Elongation Change, %, max.	-50	-21

COMPRESSION SET - D395 method B, (22 hrs. @ 70°C)	D2000 Specification Requirements	Typical Test Results
Permanent Set, Percentage of original deflection. Max.	50	21

LOW TEMPERATURE RESISTANCE – F17, ASTM D 2137 Method A, 9.3.2	D2000 Specification Requirements	Typical Test Results
(Non-brittle after 3 min. @ -55°C)	Pass	Pass

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