



## Marco Compound # B1123

### 80 Durometer, Black, Internally Lubricated Buna-N

### Technical Datasheet

#### **Common Names:**

**NBR** (acrylonitrile butadiene rubber), **Buna-N**, **Nitrile**.

#### **General Description:**

Buna-N is the most commonly used general purpose o-ring material because of relative low cost, good mechanical properties, and basic resistance to many common oils and lubricants. Marco's B1123 compound is internally lubricated with graphite for ease of installation and lubricity during use. Specific physical and chemical resistances vary by compound formulation. Please contact [engineering@marcorubber.com](mailto:engineering@marcorubber.com) for assistance in selecting a specialized compound when increased resistance to temperature, lubricants, or physical properties is required.

#### **Features:**

- Internally lubricated with graphite
- Relative low cost.
- Good/Excellent resistance to compression set and tear/abrasion.
- Good/Excellent resistance to many petroleum oils/greases, hydraulic fluids, alcohol, ambient water, silicone greases, Di-ester base lubricants and ethylene-glycol based fluids.

#### **Limitations:**

- Ozone, direct sunlight, UV, weathering, aromatic fuels, glycol-based brake fluids, polar solvents, non-flammable hydraulic fluids (HFD), aromatic/chlorinated hydrocarbons, ketones, esters, and aldehydes
- 15 year shelf life.

#### **Service Temperature:**

-30 to 250° F

#### **Specification:**

ASTM D2000 M6BG814 A14 B14 EO14 EO34 Z1 (Z1= With Graphite)

### PHYSICAL PROPERTY STANDARDS

ORIGINAL PROPERTIES	ASTM D2000 Requirements	Typical Test Results
Hardness, Shore A	80 +/- 5	83
Color	Black	Black
Tensile Strength, MPa ( psi).	14 (2030)	16.3 (2364)
Ultimate Elongation, %	125	235
Specific Gravity		1.301

<b>HEAT RESISTANCE – A14, ASTM D 573 (70 hrs. @ 100°C)</b>	<b>ASTM D2000 Requirements</b>	<b>Typical Test Results</b>
Hardness Change, points	+ 15	+2
Tensile Strength Change, %	- 20	+4
Ultimate Elongation Change, %	-40 max.	-8

<b>COMPRESSION SET – B14, ASTM D 325 Method B (22 hrs. @ 100°C)</b>	<b>ASTM D2000 Requirements</b>	<b>Typical Test Results</b>
Permanent Set %	25 max.	14

<b>FLUID RESISTANCE –ASTM #1 Oil – EO14, ASTM D 471 (70 hrs. @ 100°C)</b>	<b>ASTM D2000 Requirements</b>	<b>Typical Test Results</b>
Hardness Change, points	-5 to +15	+6
Tensile Strength Change, %	-25 max.	+6
Ultimate Elongation Change, %	-45 max.	-18
Volume Change, %	-10 to +5	-8

<b>FLUID RESISTANCE – IRM 903 Oil, -EO34, ASTM D 471 (70 hrs. @ 100°C)</b>	<b>ASTM D2000 Requirements</b>	<b>Typical Test Results</b>
Hardness Change, points	-0 to -20	- 4
Tensile Strength Change, %	-45 max.	+6
Ultimate Elongation Change, %	-45 max.	-11
Volume Change, %	0 to +35	+14

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